

B.E. 6th Semester (Mech. Engg.) Examination,

May-2010

INDUSTRIAL ENGINEERING

Paper-ME-312-E

Time allowed : 3 hours]

[Maximum marks : 100

Note : Attempt any five questions. All questions carry equal marks.

1. Define Method Study. Discuss various techniques of method study. 20

2. (a) Discuss the need and methods of Job Evaluation. 10

(b) Discuss various incentive payment schemes. 10

3. (a) Differentiate between : 10

(i) Direct and Indirect Cost.

(ii) Fixed and Variable Cost.

(b) "Inventory is a necessary evil". Comment. 10

4. (a) Derive a relation for Economic Order Quantity (EOQ). 10

(b) Discuss techniques of selective inventory control. 10

5. (a) Each day a sample of 50 items from a production process was examined. The number of defectives found in each sample was as follows : 10

6, 2, 5, 3, 4, 1, 2, 5, 0, 6, 4, 3, 2, 1, 8, 7, 5.

Draw a suitable control chart and check for control. 10

- (b) Discuss the methodology of double sampling plan. 10

6. (a) What are the objectives of PPC ? Discuss the concept of Master Production Schedule. 10

- (b) There are six jobs which are to be processed first on Machine A and then on Machine B. Processing times in hours are given in following table. Find the optimal sequence. 10

Job	Machine A	Machine B
1	7	3
2	4	8
3	2	6
4	5	6
5	9	4
6	8	1

7. (a) Discuss the role of MIS in enhancing productivity of an organization. 10

(b) Discuss the concept of Product Life Cycle. 10

8. Write notes on : ME-312-E

(a) Value Engineering [Maximum marks : 10]

(b) Importance of Ergonomics

(c) Product Life Cycle. 20

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